

Analysis Date: 24-09-2025

Re-test Date: 24-09-2028

SALMETEROL IMPURITY 15

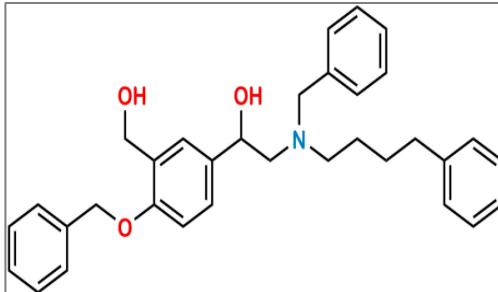
Identification

Chemical Name : 2-(Benzyl(4-phenylbutyl)amino)-1-(4-(benzyloxy)-3-(hydroxymethyl)phenyl)ethan-1-ol

CAT No : ALL-SALM-28

CAS No : N.A.

Molecular Formula : C33H37NO3



Molecular Weight : 495.7

Analytical Information

Batch Code	: ALL-SALM-28	HPLC Purity : 98.00%
Solubility	: USP Diluent / EP Diluent (MEOH)	Potency : 96.82%
Appearance of Product	: Off White Solid	Mass : Confirm
Long Term Storage	: -20°C	IR Analysis : Confirm
Weight Loss By TGA	: 0.620%	1HNMR : Confirm
Residue Of Ignition	: 0.578%	

Additional Information

$$\% \text{Potency} = [100 - (\text{Weight Loss By TGA \%} + \text{Residue Of Ignition \%}) \times \text{Chromatographic Purity\%}] / 100 =$$

$$[100 - (0.620 + 0.578) \times 98.00] / 100 = 96.82\%$$

Recommendation : Released

Prepared and Reviewed by	Department	Name	Signature
	Analytical	Mr. Vipul khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

Attachment : HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified

Corporate Office

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